

**CANADA'S COMMERCIAL MARINE MAGAZINE** 

MAY 2017 > VOLUME 15 > NUMBER 3

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#### ON THE COVER:

The CHARLES H. CATES XVIII on sea trials. Designed by Robert "Bob" Allan (Robert Allan Ltd) and Terry Waghorn (C.H. Cates & Sons), the harbour tug was delivered in 1969 by John Manly Ltd (New Westminster BC) to the Cates shipdocking tug company in North Vancouver. PHOTO BY MURRAY D. MCLELLAN