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Western Mariner®

The Magazine of the Coast

CANADA'S COMMERCIAL MARINE MAGAZINE

APRIL 2019 VOLUME 17 NUMBER 2

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On the Cover:
Saam Smit's new
32 m, 5,050 kW
(6,772 hp) Robert
Allan Ltd.-designed
tug SST Orca in
Vancouver Harbour.
See page 34.

SIMON HILL PHOTO